















Date: Thursday, 06/11/2008 3:51:44 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : THREADED STUD
Job Number : 43254	
Estimate Number : 11657	
P.O. Number :	Part Number : D2829
This Issue : 06/11/2008 S.O. No. :	Drawing Number : D2829 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision : B
Previous Run :	Material :
Written By :	Due Date : 12/11/2008 Qty: 50 Um: Each
Checked & Approved By : <u>JUD08.11.06</u>	
Comment : Est. A 99.07.13 New Issue DM	
Additional Product	
Job Number: 	
Seq. #:	Machine Or Operation: Description :
1.0	M304R0375 304 ROUND BAR 0.375
	 
Comment: Qty.: 0.1050 f(s)/Unit Total : 5.2500 f(s) 304 ROUND BAR 0.375 batch: <u>M 108625</u> <u>RP 08/11/12</u>	
2.0	HARDINGE HARDINGE CNC LATHE SMALL
	 
Comment: HARDINGE CNC LATHE SMALL <u>RP 08/11/12</u> (52)	
3.0	QC2 INSPECT PARTS AS THEY COME OFF MACHINE
	 
Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>RP 08/11/12</u> (52)	
4.0	QC8 SECOND CHECK
	 
Comment: SECOND CHECK <u>SA 08/11/12</u> (52)	
5.0	PACKAGING 1 PACKAGING RESOURCE #1
	 
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>49</u> <u>8/11/13</u> <u>SP</u> <u>32x</u>	
6.0	QC21 FINAL INSPECTION/W/O RELEASE
	 
Comment: FINAL INSPECTION/W/O RELEASE <u>08/11/14</u> <u>SA</u>	
Job Completion	 <u>U 08/11/13</u>

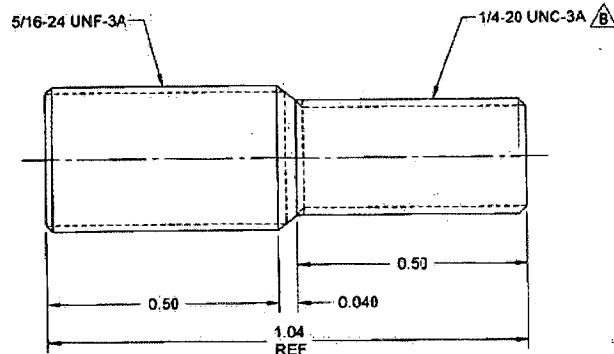
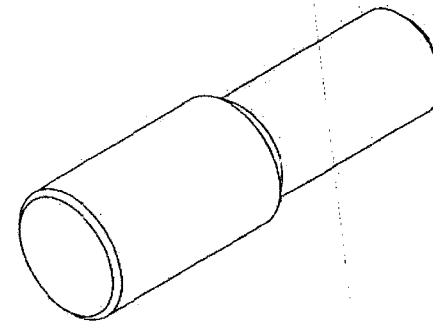
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D2829 THREADED STUD

RELEASED
06/10/27/10

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO "B" SIZE FORMAT; MATERIAL WAS AISI 4136 (ZIN A6-1); 1/4-20 UNC-3A WAS 1/4-28 UNF-3A (ZIN C5-1). REASON: REVISION OF D2011 FROM REV. F TO REV. G	MB	08.10.03
A	NEW ISSUE	RF	99.05.31
REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN			
CHECKED			
MF3. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.03		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D2829

REV. B
SHEET 1 OF 1

TITLE
THREADED STUD

SCALE
NTS

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- NOTES:**
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. D304RD.DDD **B**
OR
AISI 303 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M303RD.DDD
 - 2) FINISH: NONE
 - 3) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 5) IDENTIFICATION: N/A
 - 6) WEIGHT: 0.02 lbs

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W.P.R. 03/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

